

FIG. 1

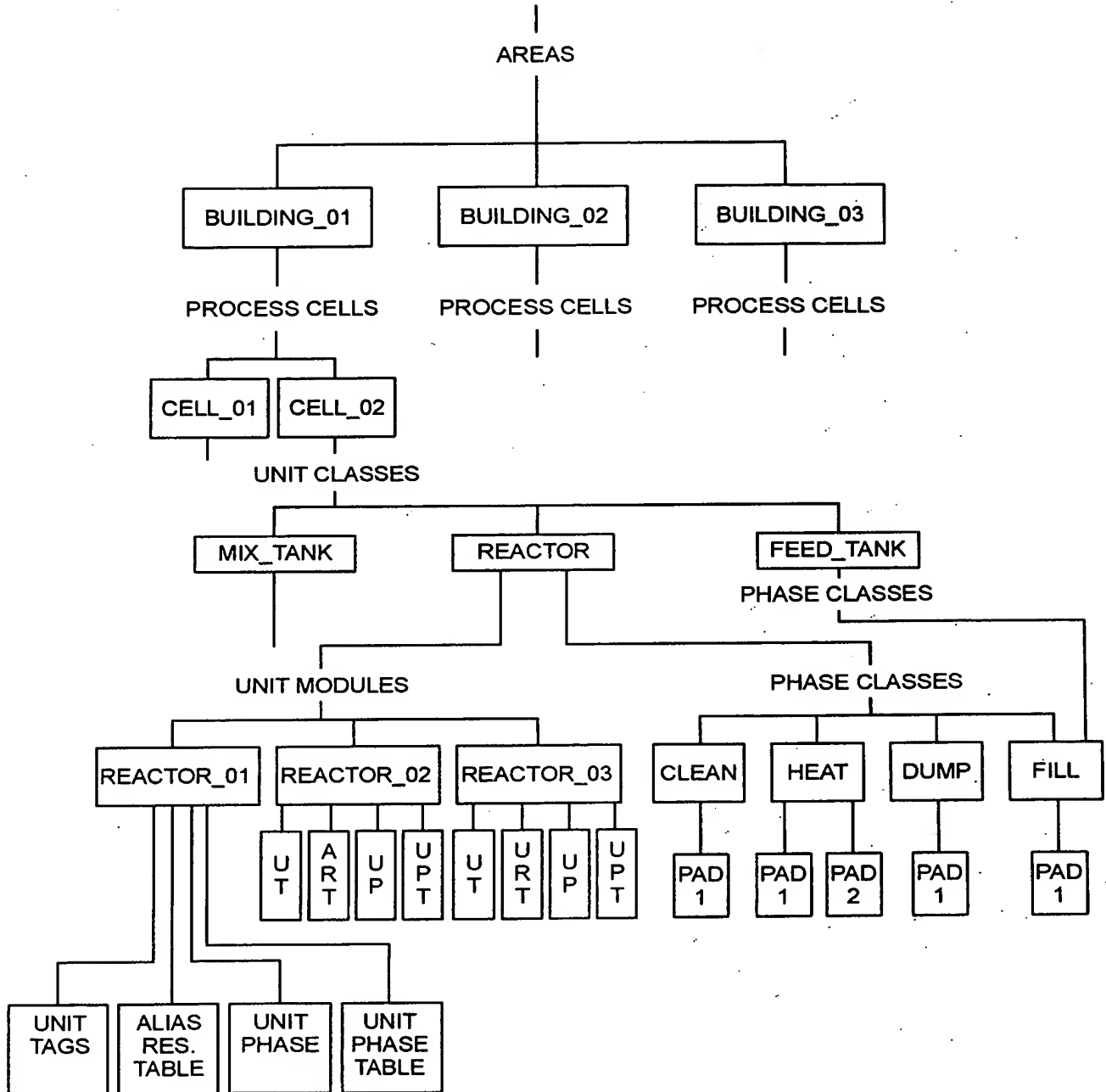


FIG. 2

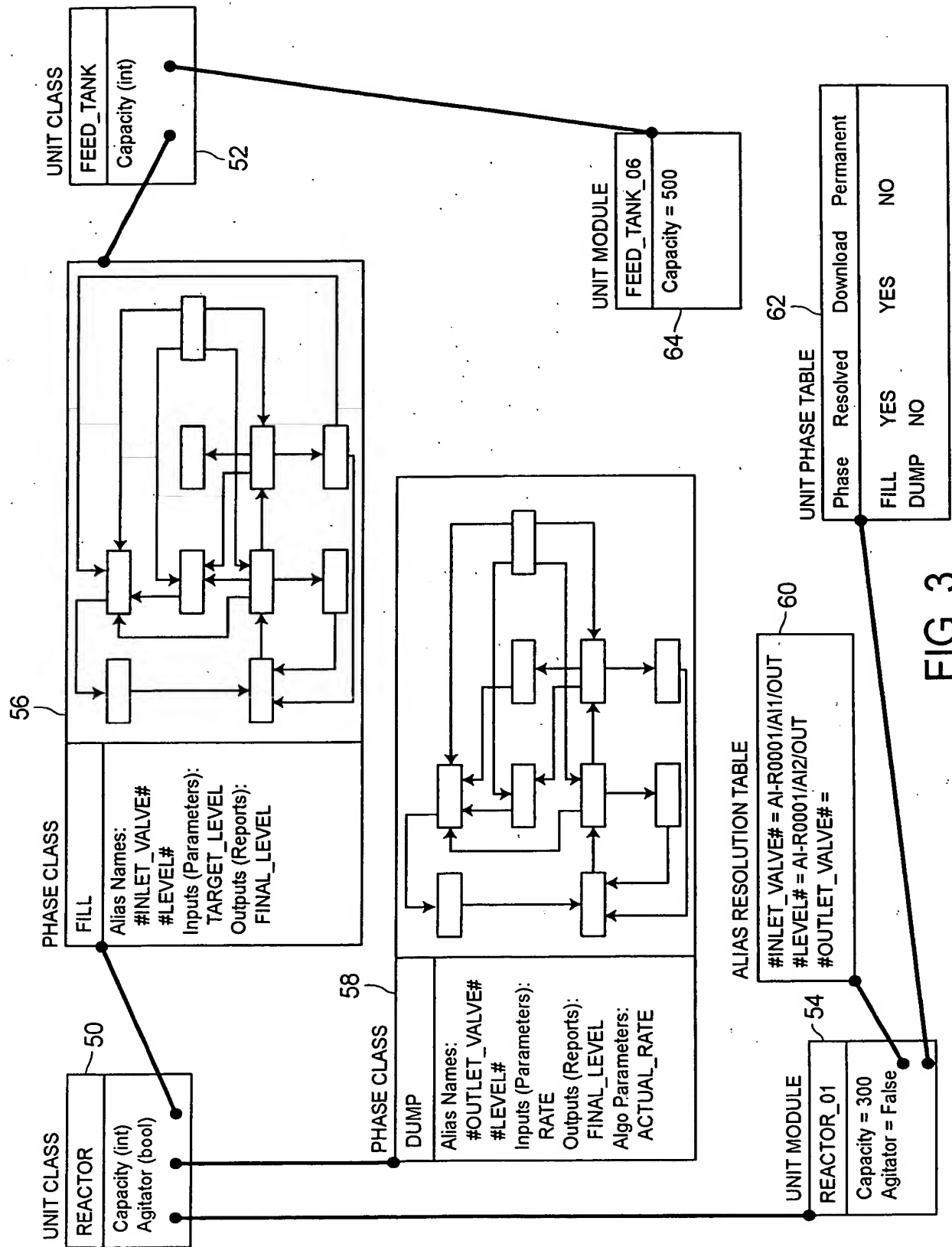


FIG. 3

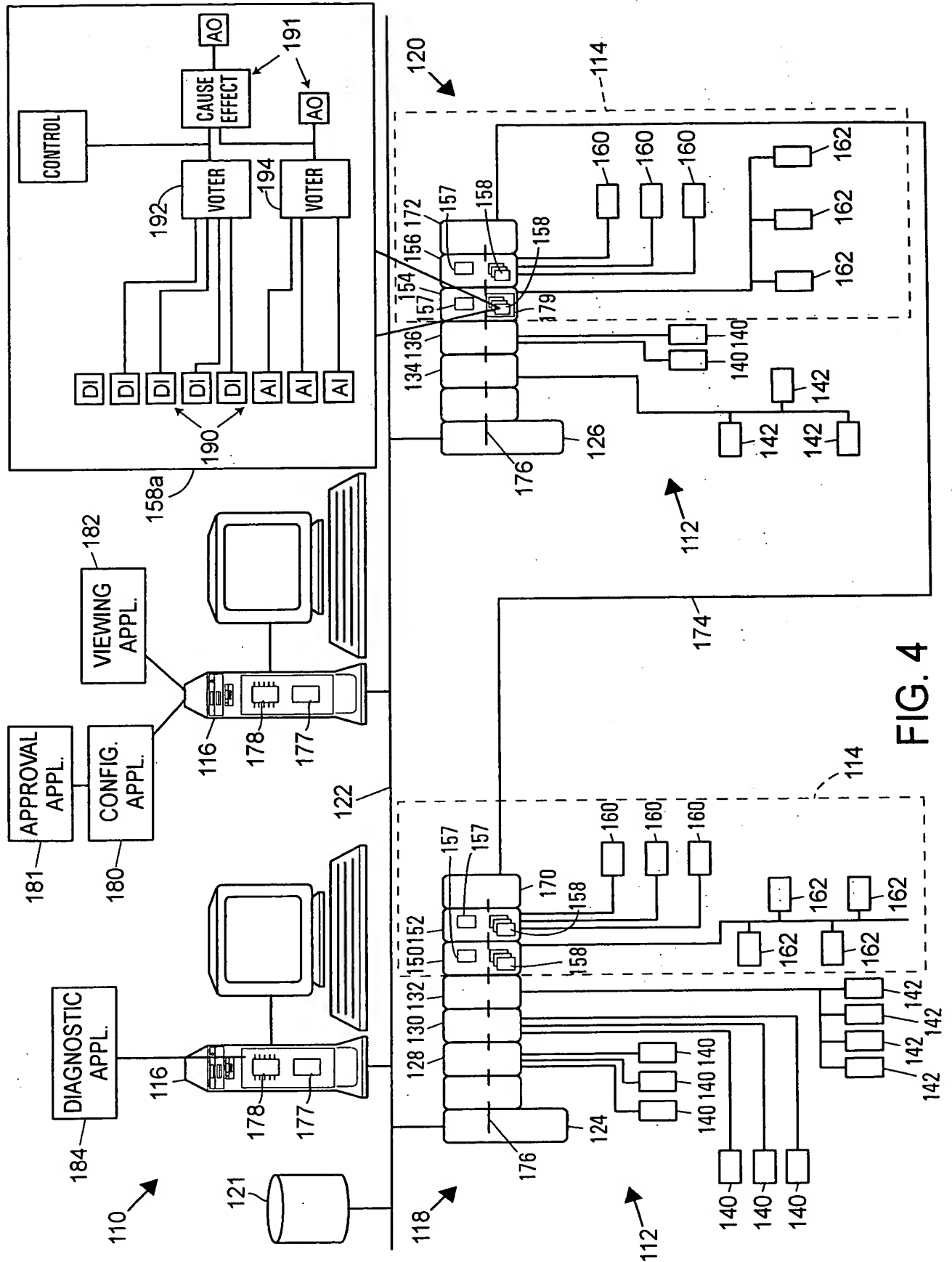


FIG. 4

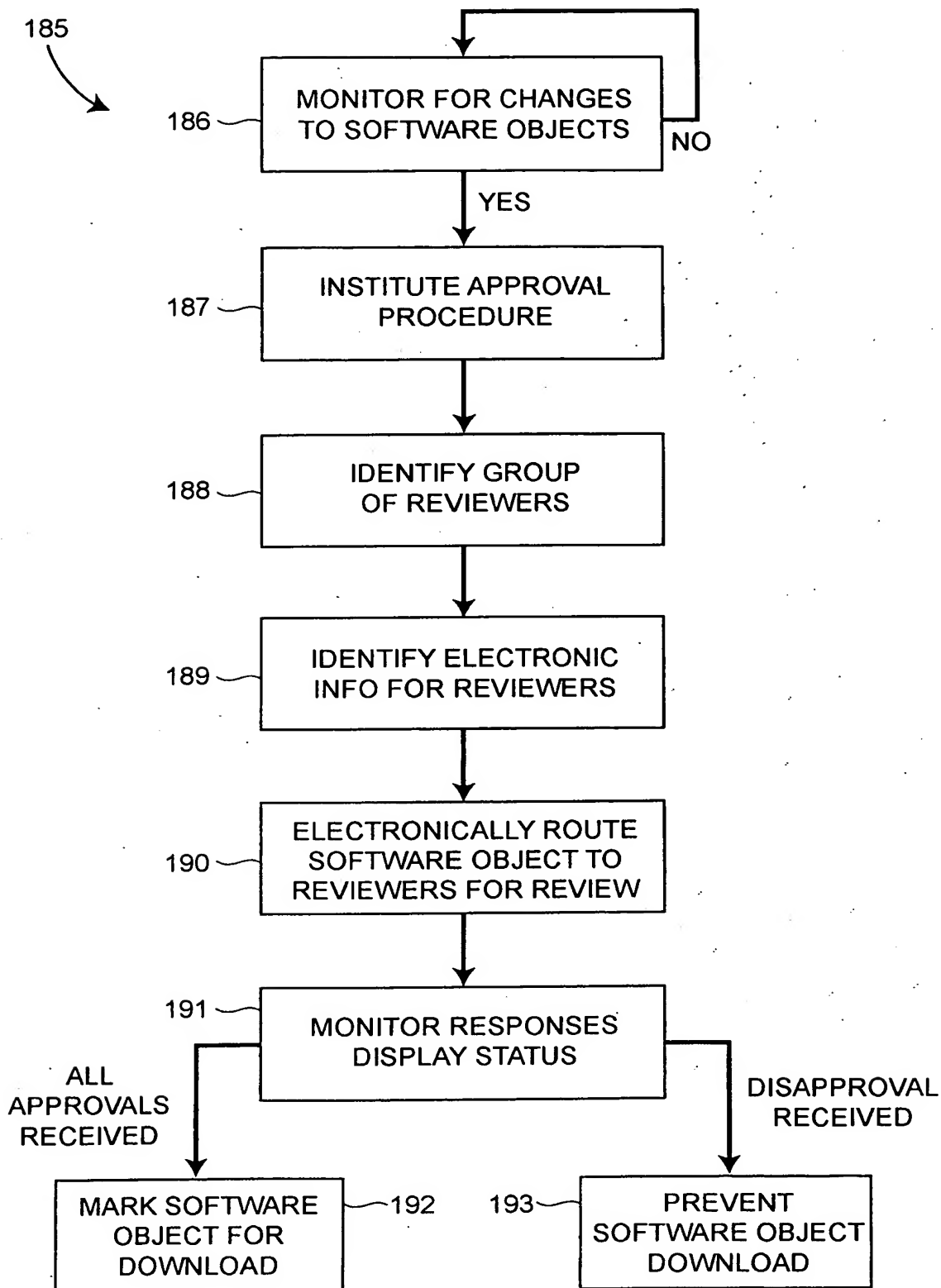


FIG. 5A

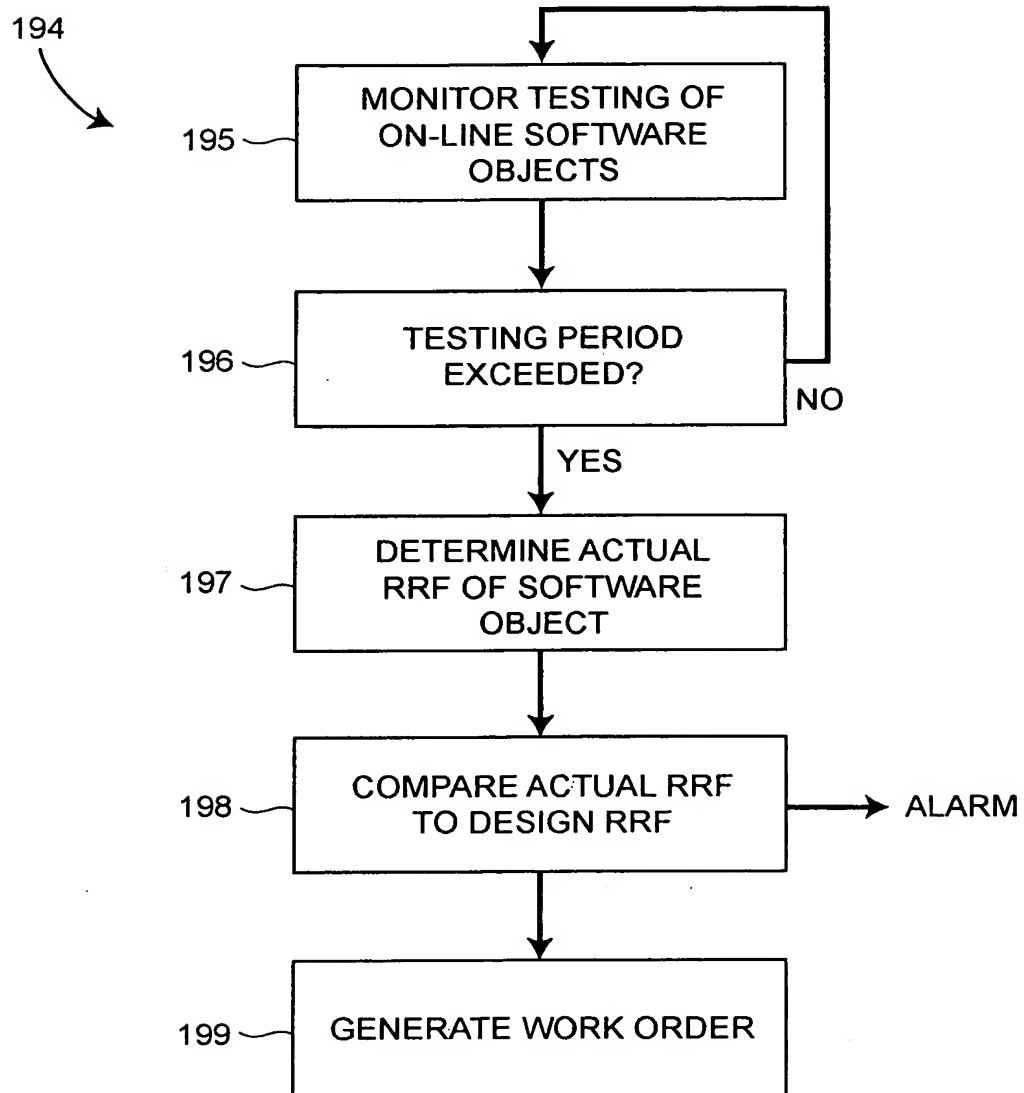


FIG. 5B

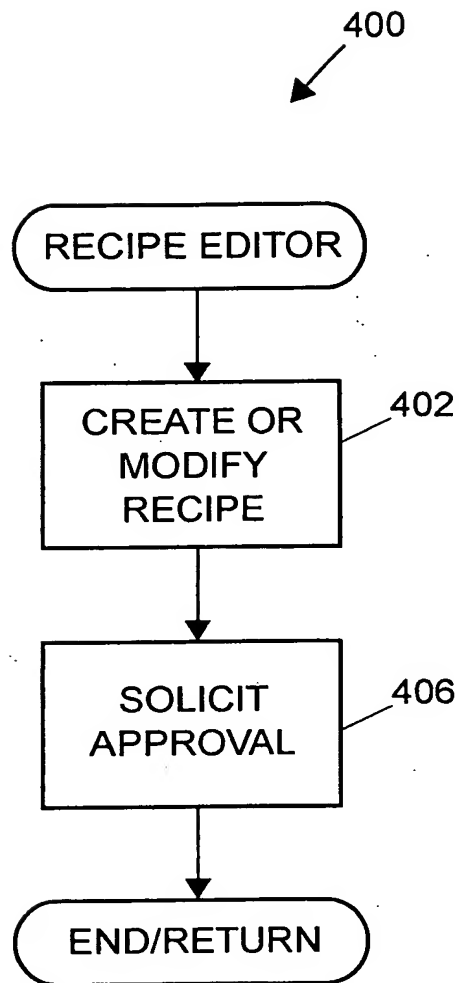


FIG. 6

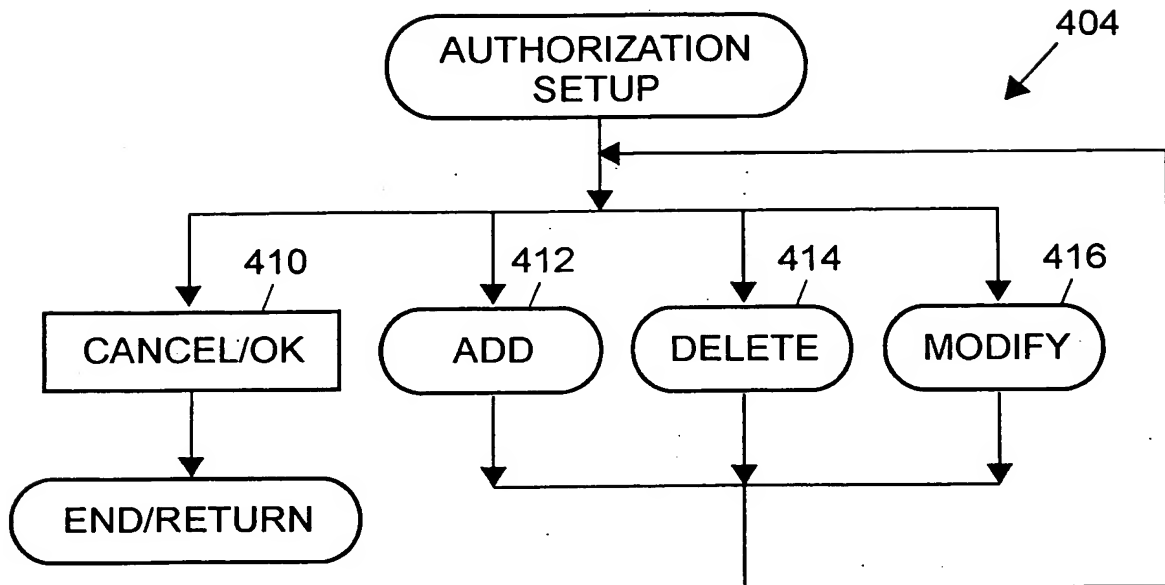


FIG. 7

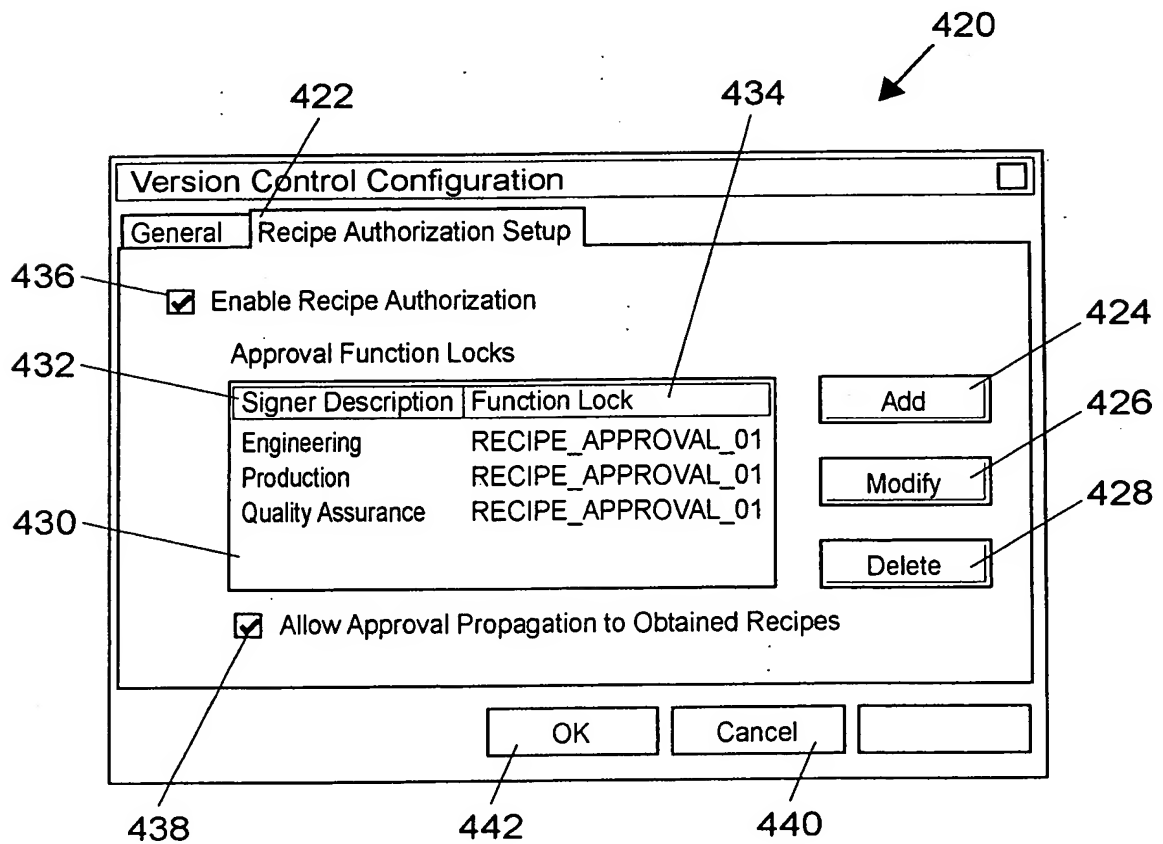


FIG. 8



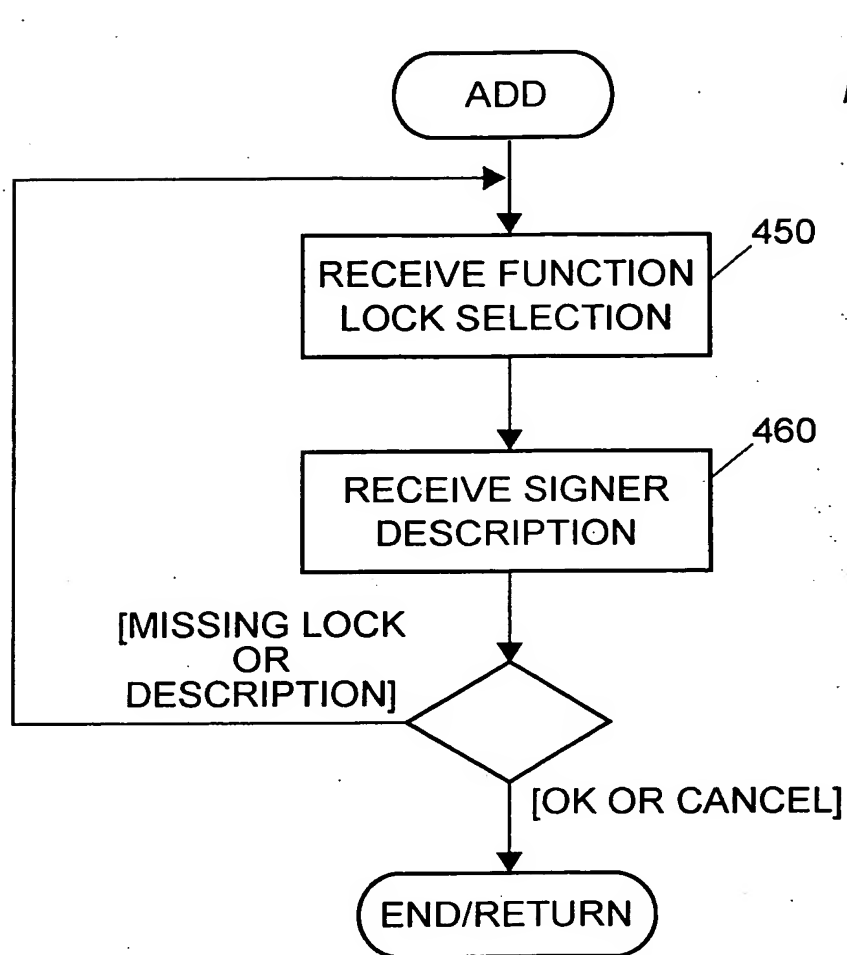


FIG. 9

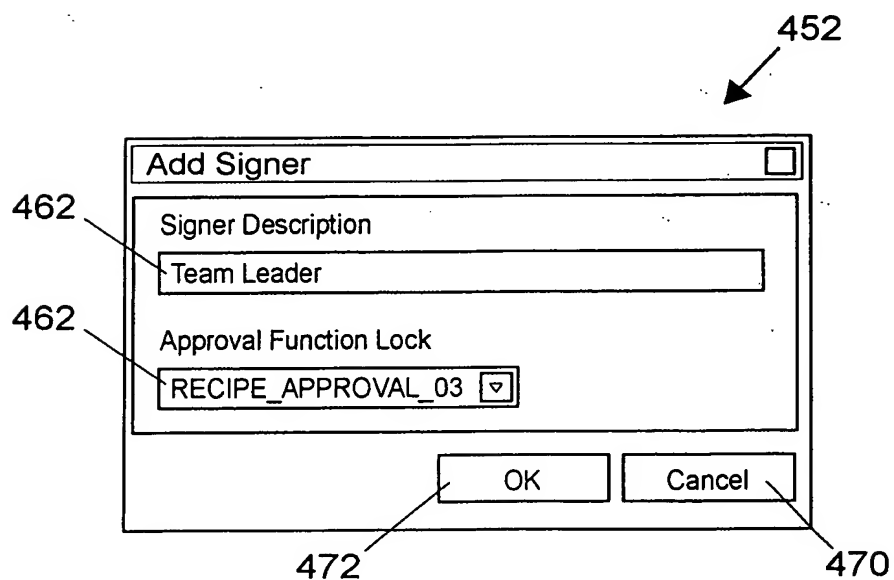


FIG. 10

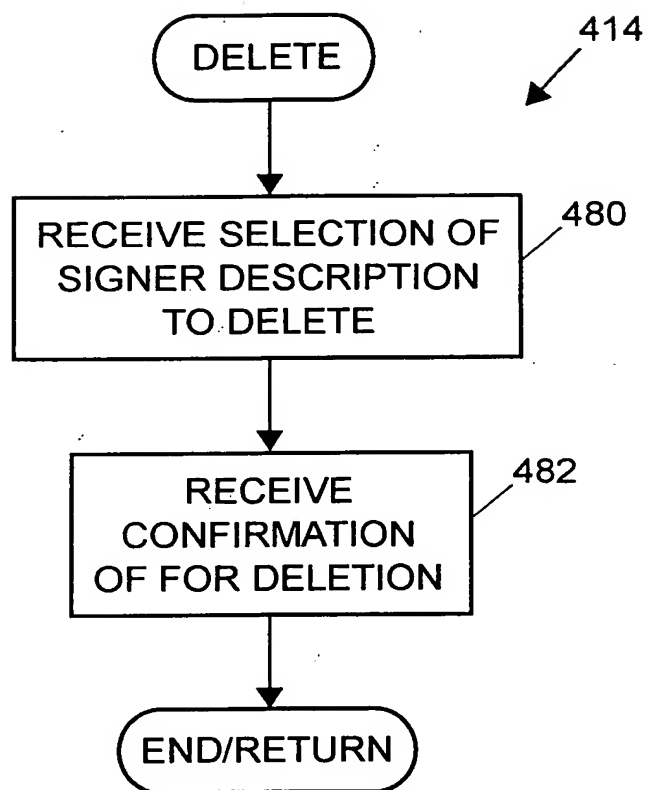


FIG. 11

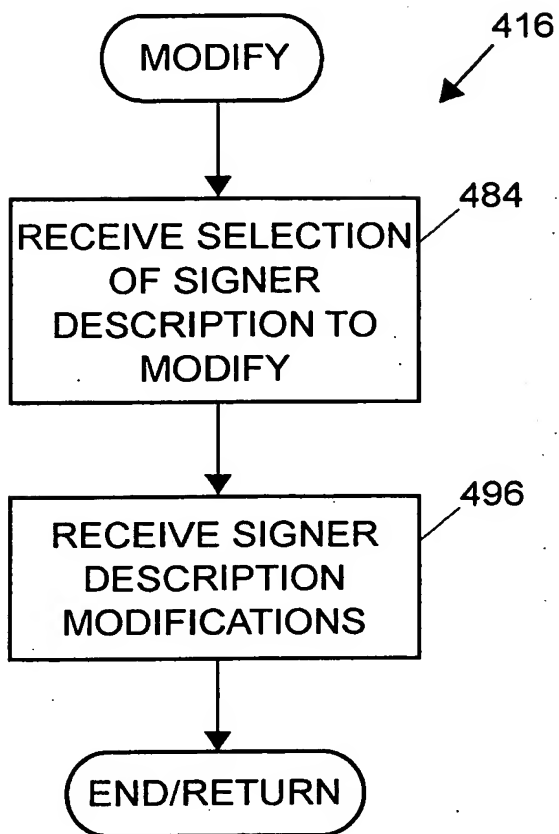


FIG. 12

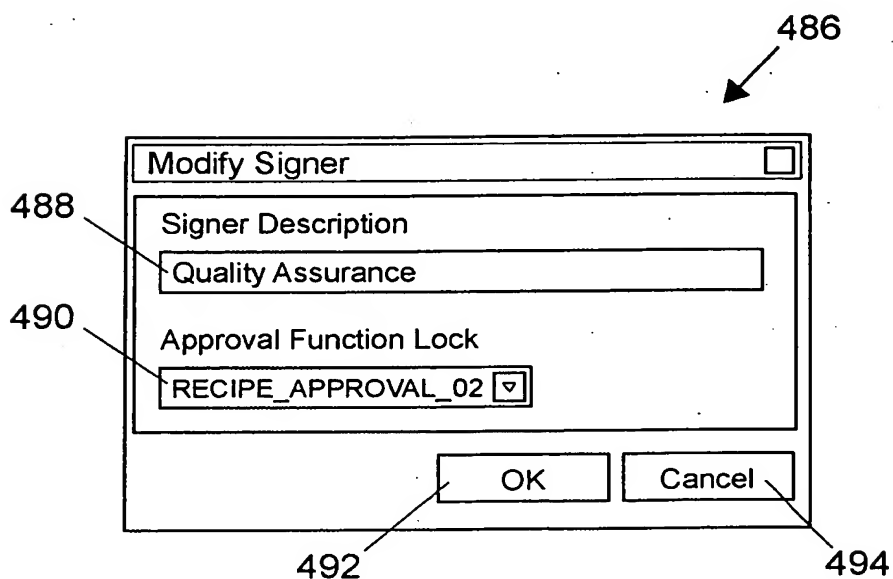


FIG. 13

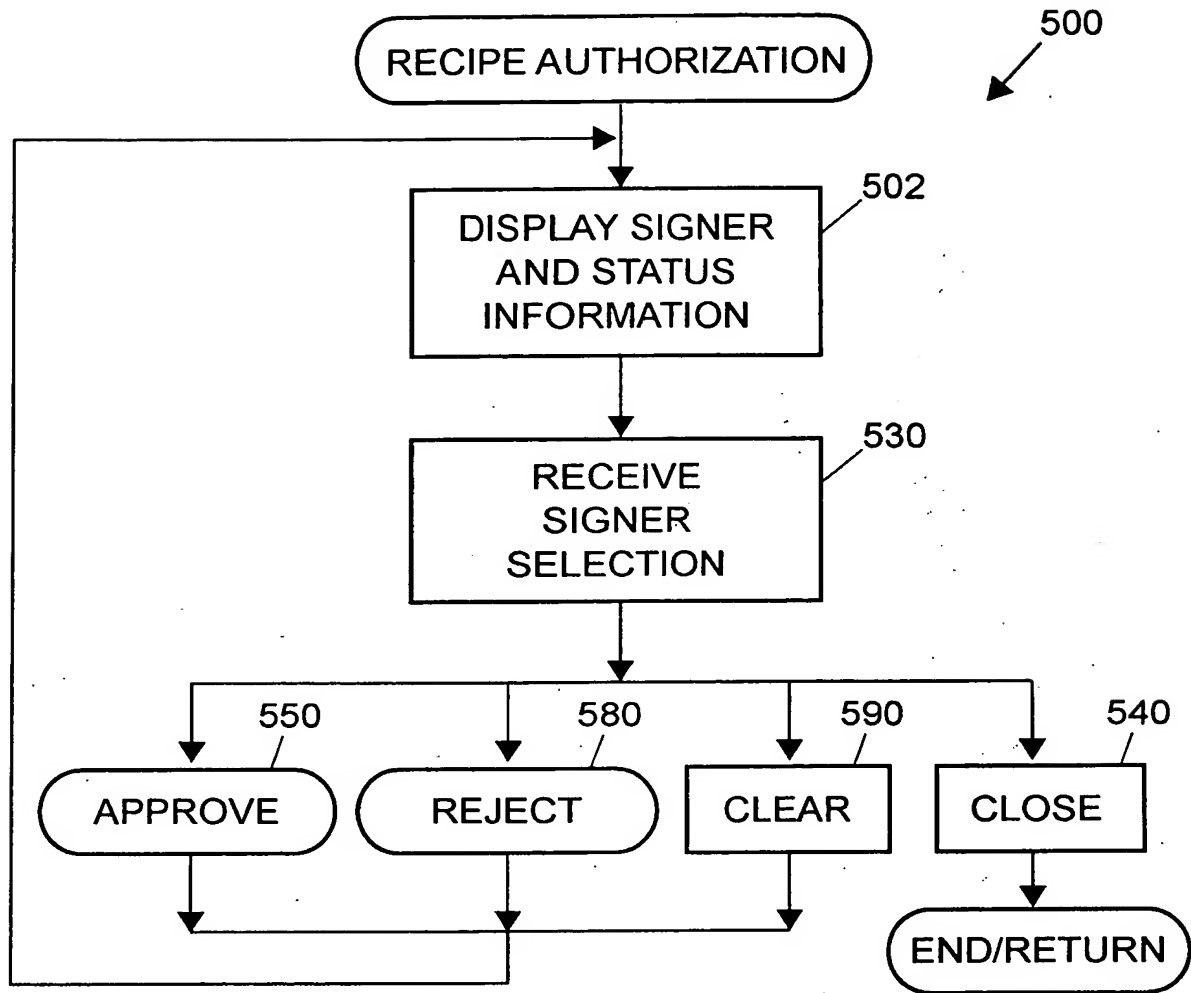


FIG. 14

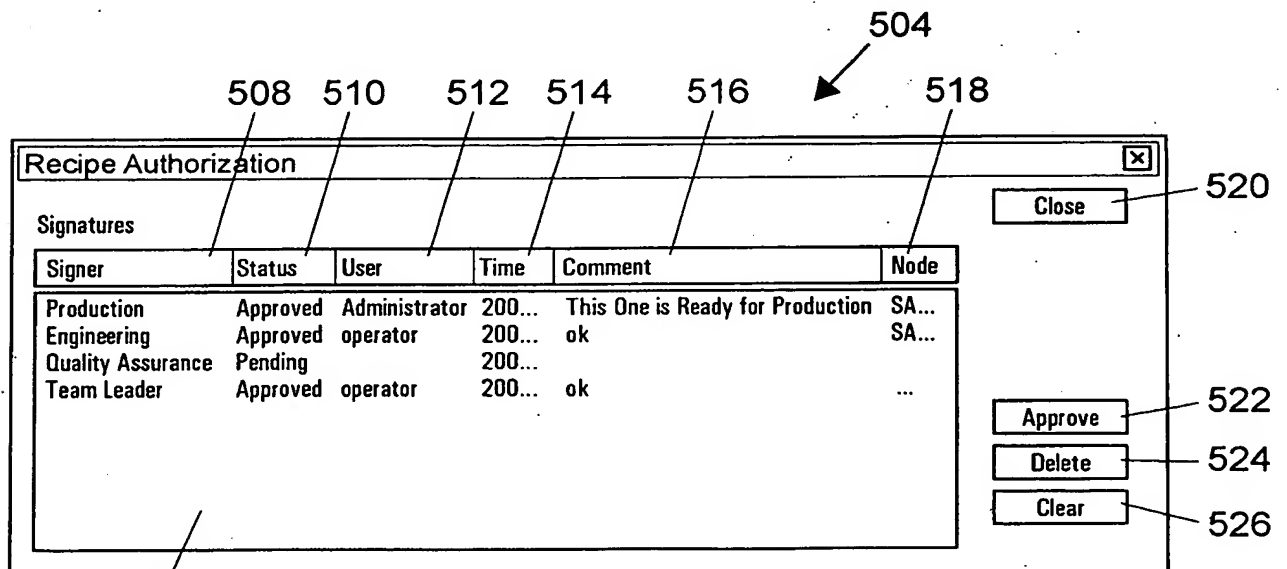


FIG. 15

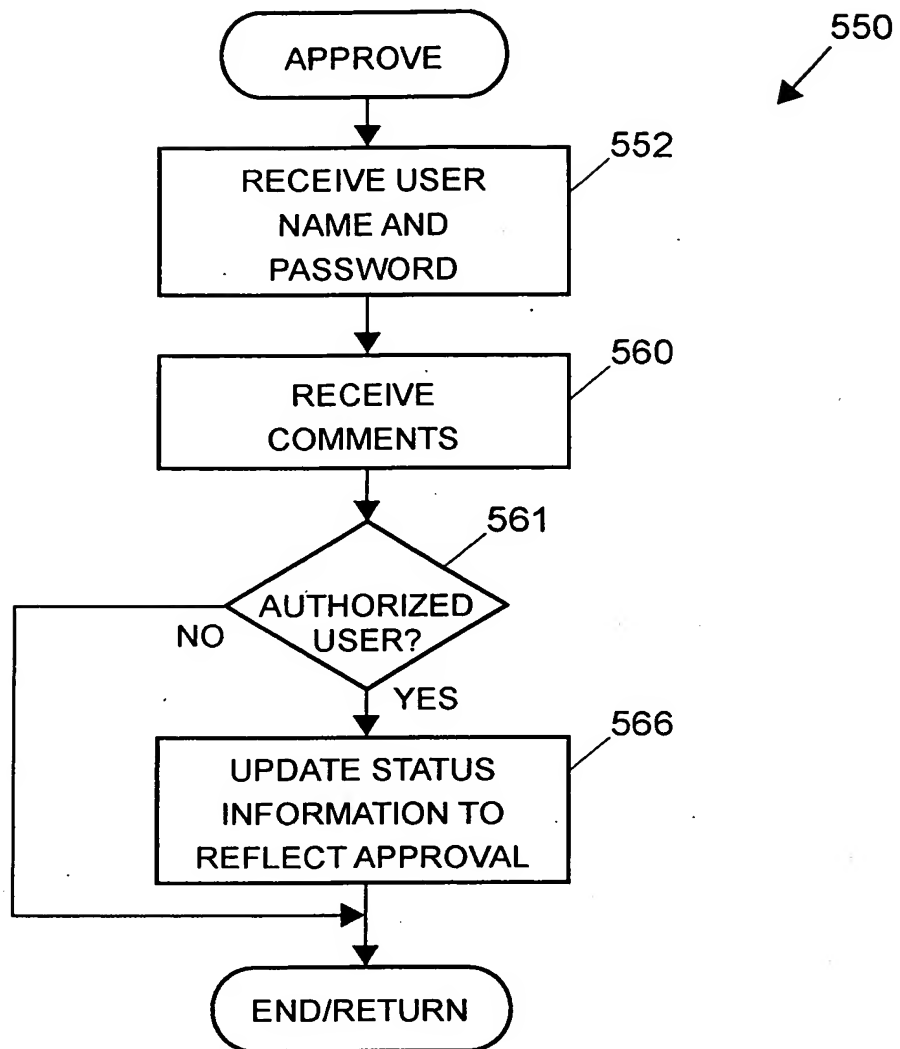


FIG. 16

554

The screenshot shows a dialog box titled 'Approval Signature'. At the top left, there is a checked checkbox labeled 'Propagate this approval to all contained recipes' with reference numeral 572. Below this is a text area labeled 'Comment' with reference numeral 562, containing the text 'This one is ready for production.' To the right of the text area are up and down arrow controls. Below the comment field are two input fields: 'Username' with reference numeral 556, containing the text 'Production', and 'Password' with reference numeral 558, which is currently empty. In the top right corner, there are 'OK' (568) and 'Cancel' (570) buttons. A reference numeral 554 points to the top right corner of the dialog box.

FIG. 17

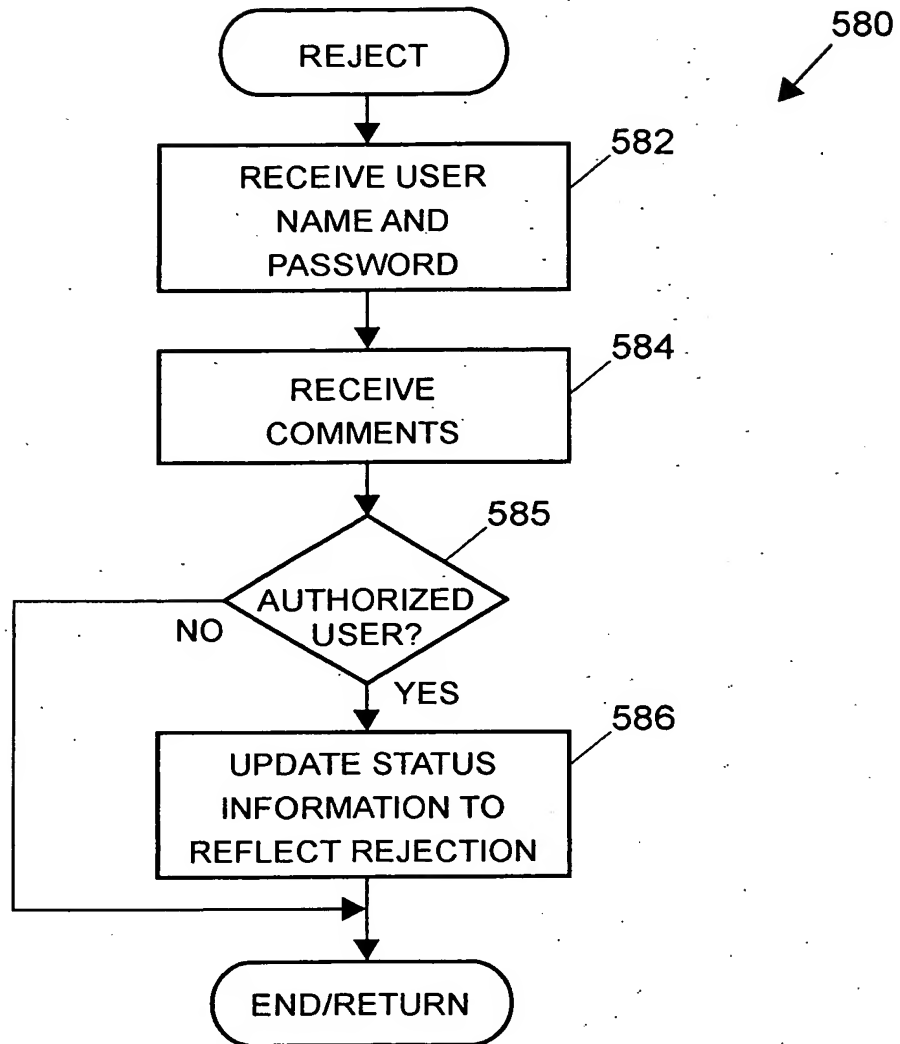


FIG. 18

600

602
604
606
608
610

Recipe Approval Report
✕

Recipe Name	Production	Engineering	Quality Assurance	Team Leader
OP_CHARGE	Pending	Pending	Pending	Pending
OP_COLOR	Pending	Pending	Pending	Pending
OP_FINISH	Pending	Pending	Pending	Pending
OPERATION1	Pending	Pending	Pending	Pending
PRC_PAINT	Approved	Approved	Pending	Approved
PROCEDURE1	Pending	Pending	Pending	Pending
UNITPROCEDURE1	Approved	Pending	Rejected	Pending
UP_BLEND	Pending	Pending	Pending	Pending
UP_COLOR	Pending	Pending	Pending	Pending

☒ Allow Unapproved Recipes Only

Close

Print

612

614

FIG. 19

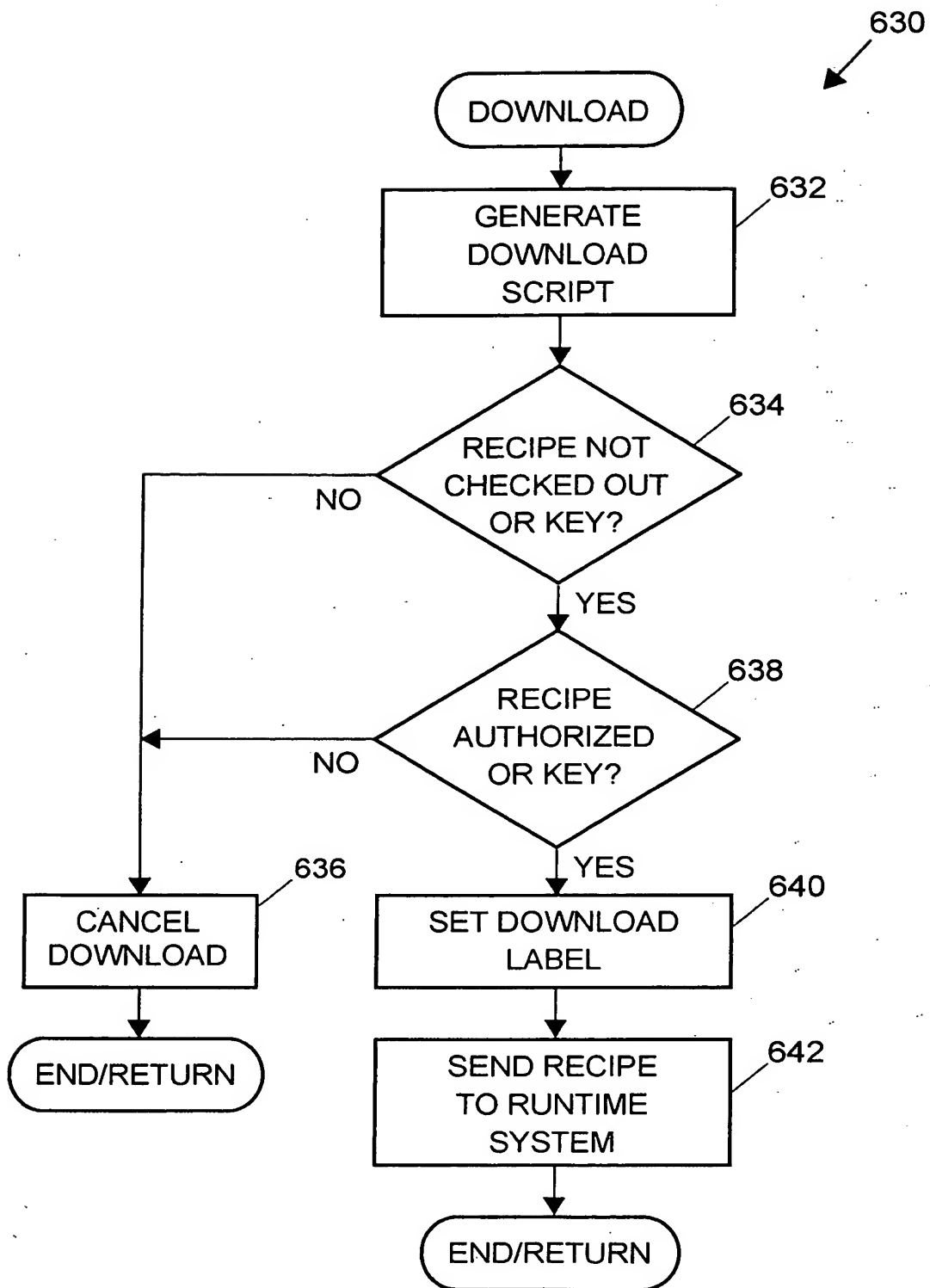


FIG. 20